



Operations II

Case Study of DP Vessels Performing SIMOPS

Xiaobing Shi

Diego Martinez

Doug Phillips

American Global Maritime, Inc





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Objectives

-  Focus on the collision risks associated with SIMOPS.
-  Classify the risk of collision.
-  Identify areas that should be improved.
-  Provide mitigation and contingency plans if the collision risk level is not acceptable.



Field Layout Main Items

 A permanently Moored Semi-submersible

 3 DP Vessels.

Vessel A: Class 3 >100,000 tons

Vessel B: Class 2 >100,000 tons

Vessel C: Class 3 >10,000 tons

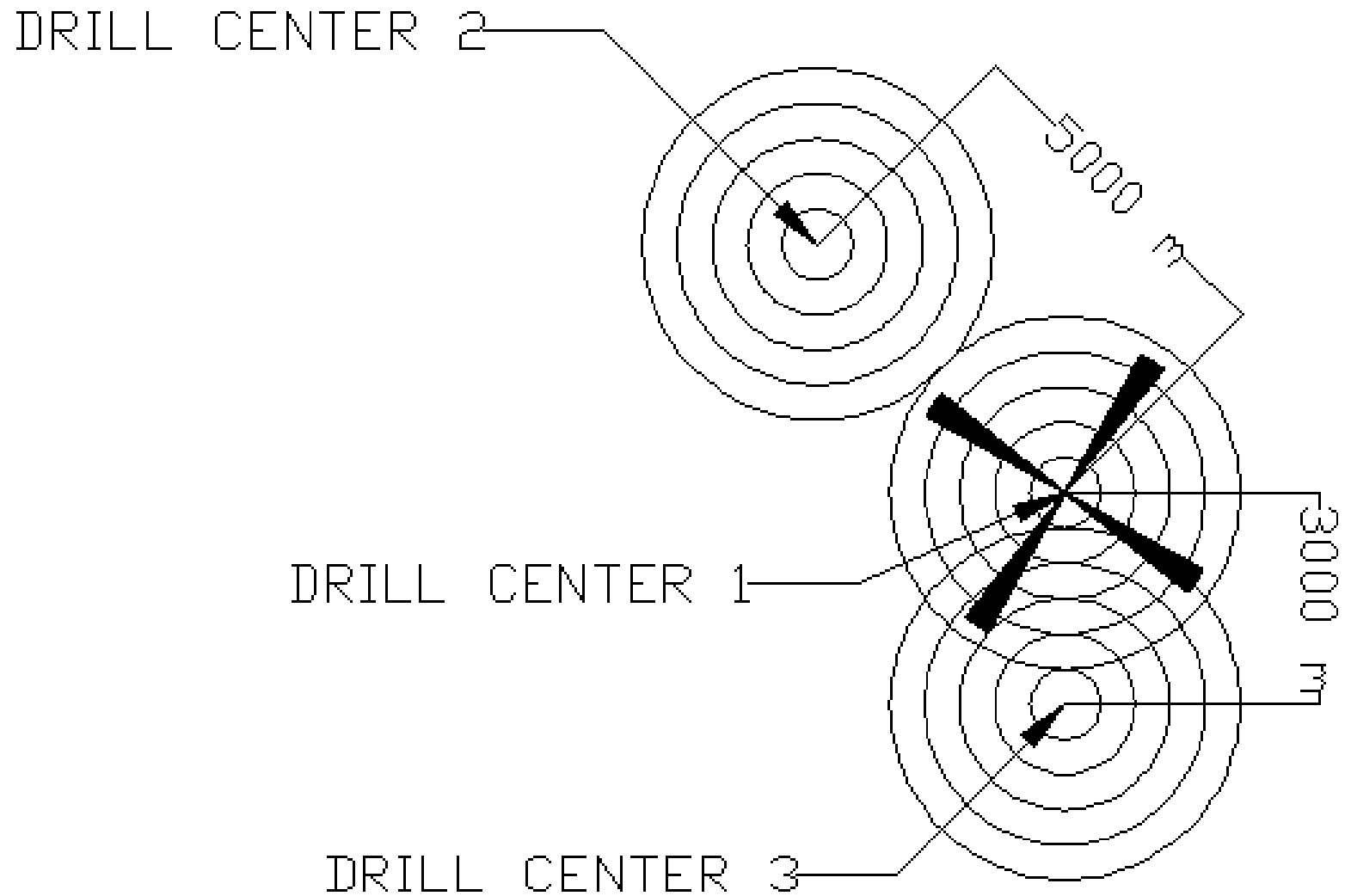
 3 Drill Centers

 Subsea Structures

 Sloping Seabed



Field Layout Map





Types of Disconnect Incidents

Drift off

- Total Blackout
- Partial Blackout resulting in Insufficient Thrust
- Incorrect Thrust Commands

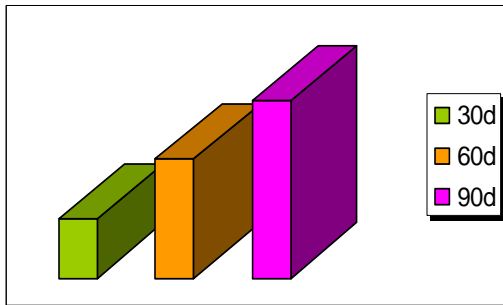
Drive off

- Operator Error
- DP Control Failure
- Position Reference “Freeze” or Poor Information Accepted

Scenarios for Vessel Collisions

DRILL CENTER 2

BC

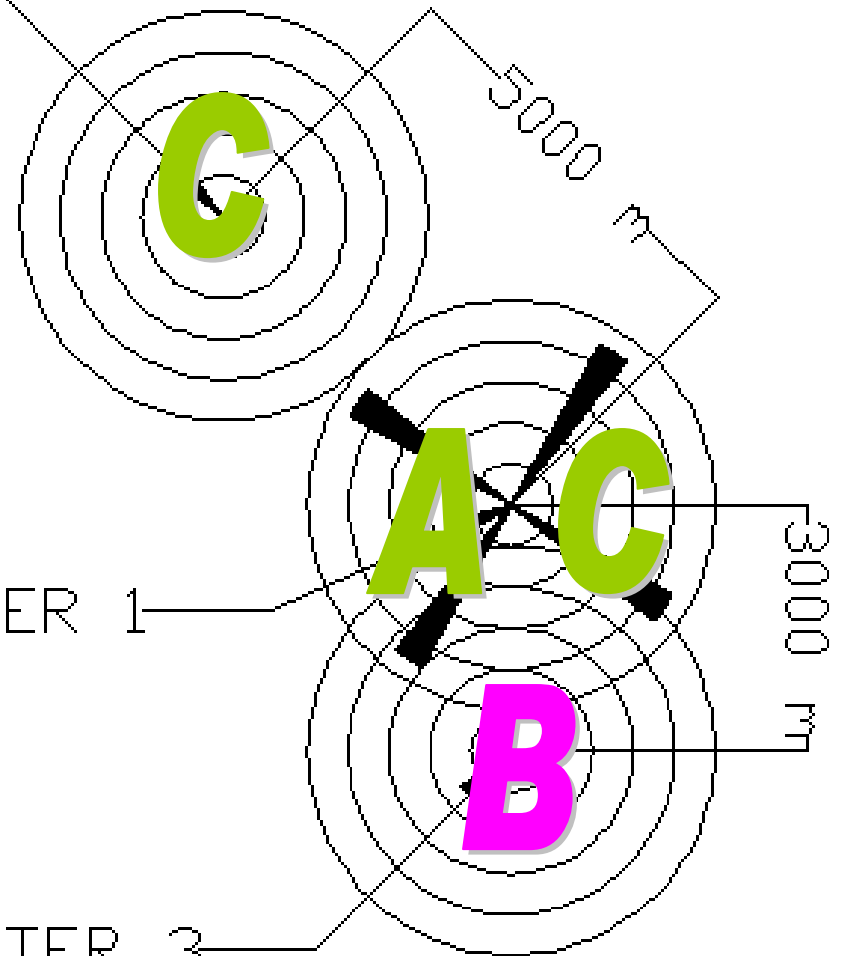


B

DRILL CENTER 1

A

DRILL CENTER 3

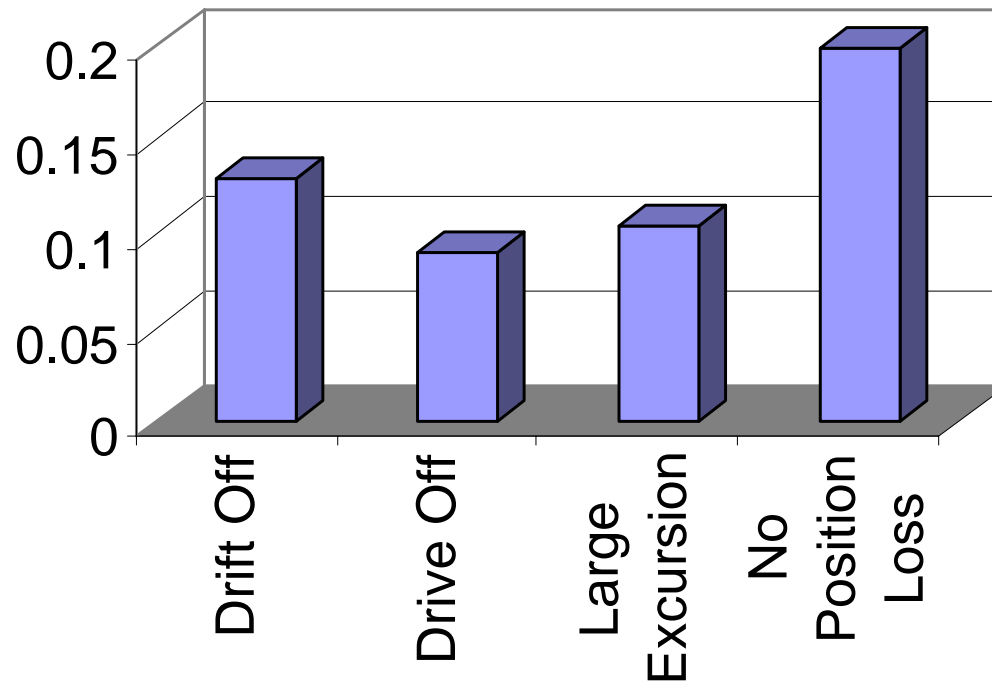


Scenarios for Vessel and Subsea Structure Collisions

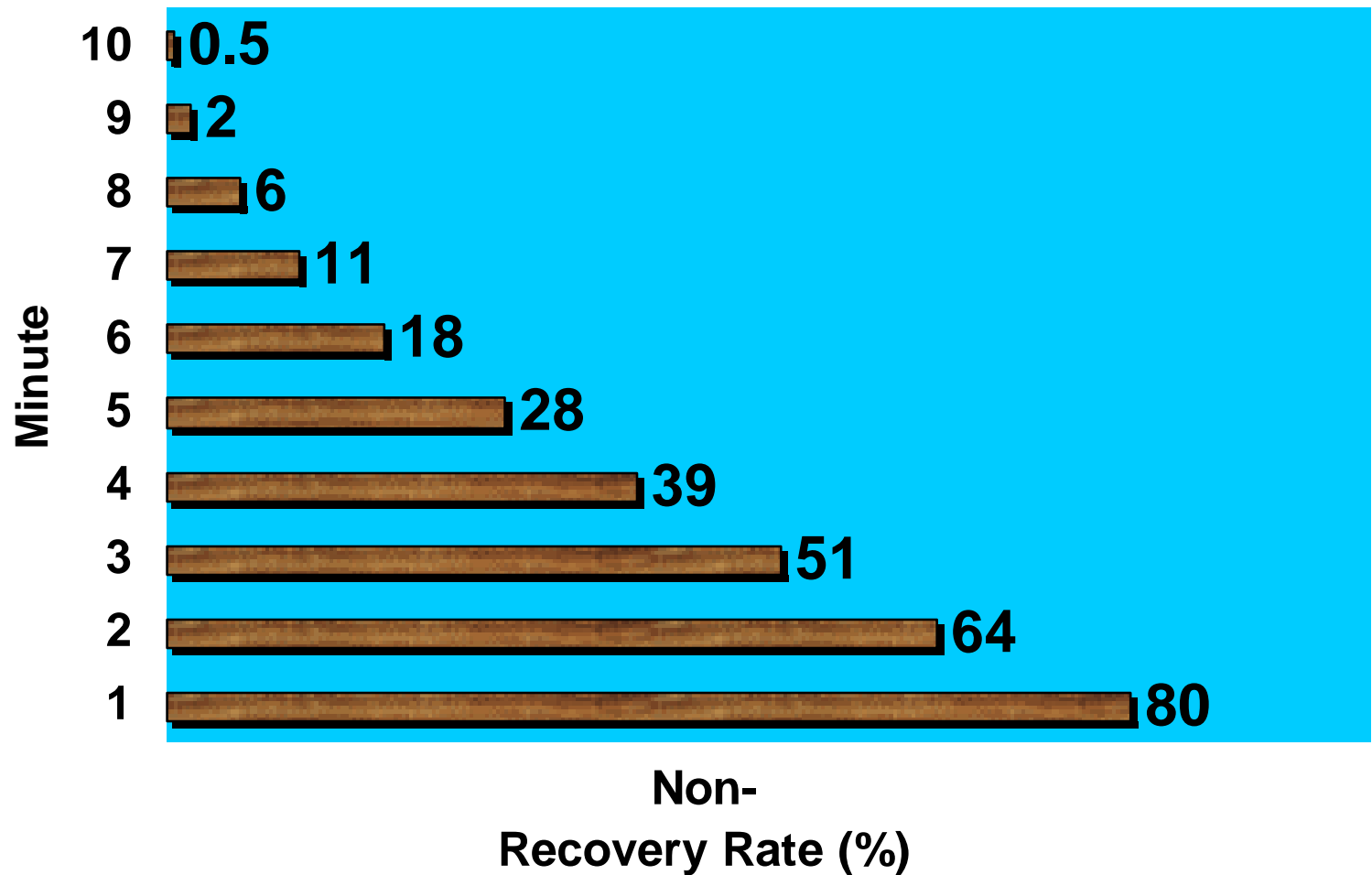
| Vessel | Structure | Failure Type | Distance (m) | Direction | Duration (d) |
|--------|---------------------|--------------|--------------|-----------|--------------|
| A | Test Flowline | Drift Off | 150 | E | 60 |
| A | Umbilicals | Drift Off | 150 | S | 60 |
| A | Sea Bed | Drift Off | 500 | N | 60 |
| A | Mooring Line | Drift Off | 4000 | SE | 60 |
| A | Mooring Line Center | Drift Off | 5000 | SE | 60 |
| A | Export pipeline | Drift off | 2500 | E | 60 |

DP Incident Probabilities

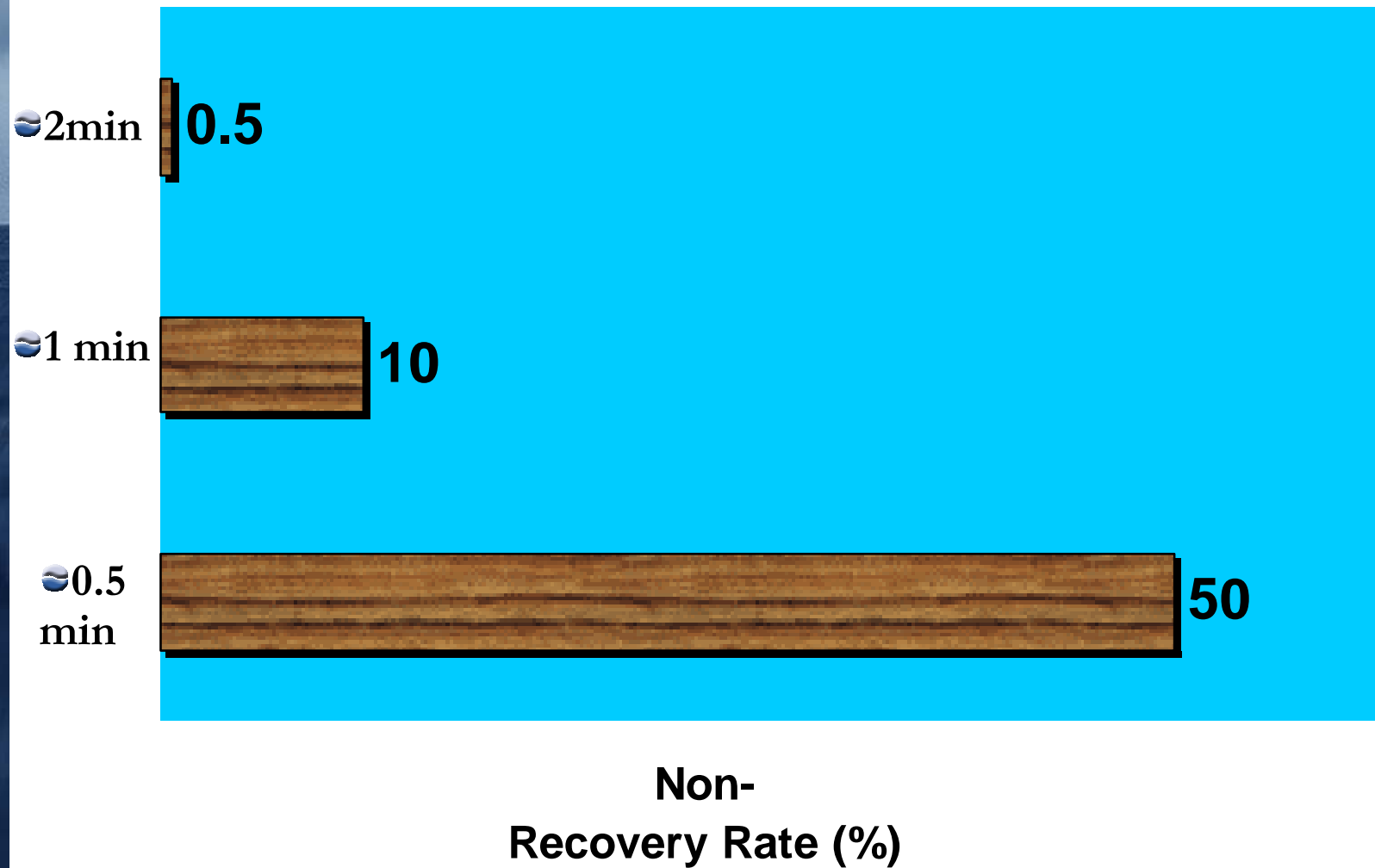
P of Annual Occurrence



Probability of Non-Recovery (Drift-Off)



Probability of Non-Recovery (Drive-Off)



Metocean Criteria

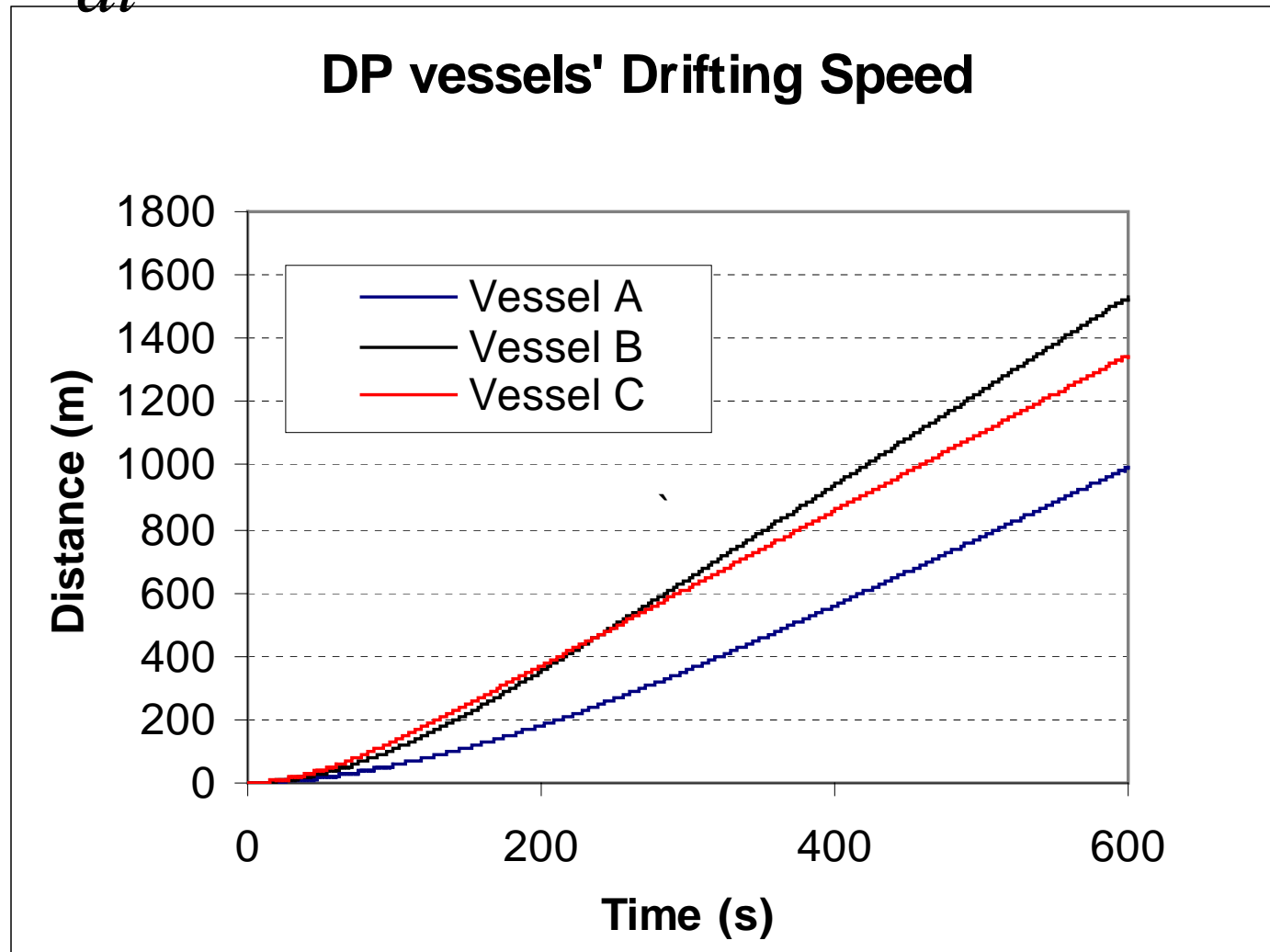
 Typically 1-yr Normal Operating Storm Condition for GoM

| | |
|---------------|-----|
| Hs (m) | 4 |
| Tp (sec) | 9 |
| Wind (kts) | 47 |
| Current (m/s) | 0.9 |

 Wave scatter diagram

Drifting Rates

$$\frac{d^2\mathbf{S}}{dt^2}\mathbf{M} = \mathbf{F}_{wave} + \mathbf{F}_{wind} + \mathbf{F}_{drag} + \mathbf{F}_{Thrust}$$






Event Sequence Probabilities

- Apply DP incident probability, e.g. $P(\text{drift off})$ of 0.1283/yr.
- Combine this with the appropriate weather conditions acting in an appropriate sector $P(\text{Weather Direction})$.
- Derive probability of non-recovery within time it takes the vessel to cover distance to collision $P(\text{non-recovery})$
- Combine the derived probabilities to give an estimate of the collision risk for a particular scenario.



Absorbed Kinetic Energy

$$KE_a = 0.5 \frac{M_1 M_2}{M_1 + M_2} V_2^2$$

 M_1 is the mass of the static vessel. M_2 and V_2 are the mass and impact velocity of the rogue vessel

Risk Criteria

| Category | Probability /Frequency | Consequence |
|----------|---------------------------|--|
| Low | Return period > 10,000 yr | Cost < \$100,000 Energy < 15 MJ |
| Medium | Return period > 1,000 yr. | Cost < \$2 million Energy < 100 MJ. |
| High | Return period < 1,000 yr | Cost > \$2 million Energy > 100 MJ |



Risk Definition Matrix

| Frequency | X Consequence | =Risk |
|-----------|---------------|-------|
| L | L | L |
| L | M | L |
| L | H | M |
| M | L | L |
| M | M | M |
| M | H | H |
| H | L | M |
| H | M | H |
| H | H | H |



Proximity Risk for Vessel Collisions

| Rank | Vessels | | Failure Type | Dis- tance (m) | Proba- bility | Impact Energy (MJ) | Risk |
|------|---------|--------|--------------|----------------------|------------------|--------------------------|------|
| | Rogue | Static | | | | | |
| 1 | A | Semi | Drift Off | 30 | 6.61E-03 | 20.47 | H |
| 2 | C | Semi | Drift Off | 30 | 8.14E-03 | 12.83 | M |
| 3 | C | B | Drift Off | 30 | 8.14E-03 | 12.54 | M |
| 4 | B | C | Drift Off | 30 | 6.72E-03 | 9.96 | M |
| 5 | B | Semi | Drift Off | 3000 | 2.01E-05 | 353.12 | M |
| 6 | A | B | Drift Off | 3000 | 1.34E-05 | 159.62 | M |
| 7 | B | A | Drift Off | 3000 | 1.32E-05 | 314.07 | M |
| 8 | C | Semi | Drive Off | 30 | 7.29E-04 | 13.87 | L |
| 9 | C | B | Drive Off | 30 | 7.29E-04 | 13.55 | L |
| 10 | C | Semi | Drift Off | 5000 | 1.10E-05 | 49.78 | L |

Vessel and Subsea Structure Collision Risks

| Vessel | Structure | Failure Type | Distance (m) | Probability Of Collision (P) | Return period in years (1/P) |
|--------|---------------------|--------------|--------------|------------------------------|------------------------------|
| A | Test Flowline | Drift Off | 150 | 1.2E-03 | 8E+02 |
| A | Umbilicals | Drift Off | 150 | 9.1E-04 | 1E+03 |
| A | Sea Bed | Drift Off | 500 | 6.1E-05 | 2E+04 |
| A | Mooring Line | Drift Off | 4000 | 2.2E-05 | 5E+04 |
| A | Mooring Line Center | Drift Off | 5000 | 2.2E-05 | 5E+04 |
| A | Export pipeline | Drift off | 2500 | 1.8E-05 | 6E+04 |



Mitigation Plans

| Mitigation | Notes |
|----------------------|---|
| Safety Anchor | May make DP unstable and may present a hazard in itself. |
| Safety Boat | Have a quick connect system. Could be another collision hazard and connecting in an emergency can be fraught |
| Drift Off Analysis | Predict the trajectory for existing or forecast conditions |
| Consequence Analysis | Warns the operator of the worst case failure |







Mitigation Plans (Cont'd)

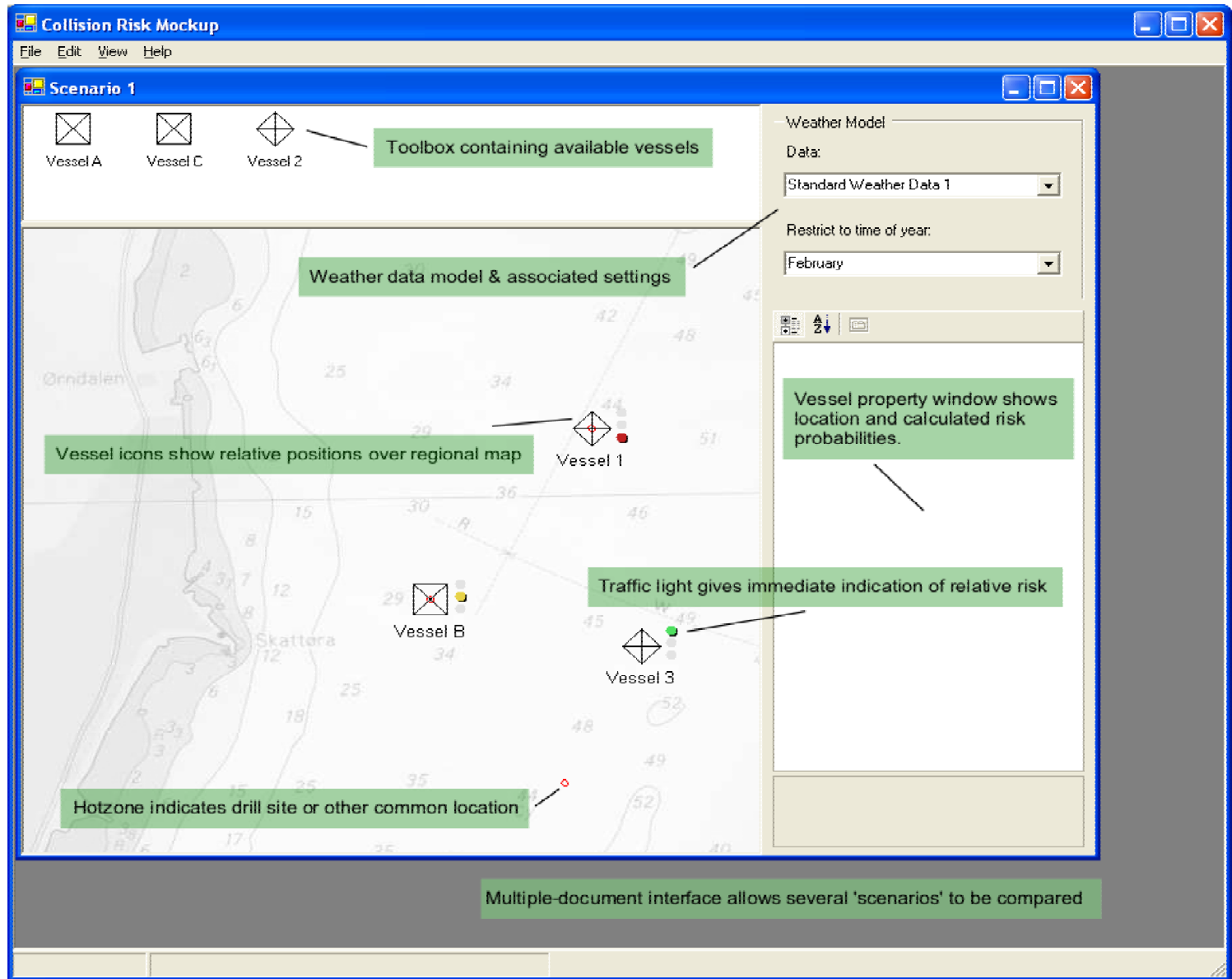
| | |
|---|--|
| Well-Specific Operational Guidelines for Planning | Specific for each location with contingency plans |
| Riser height | Develop means of raising riser when it disconnects |
| Collision avoidance Radar | Possibly over lay of field and obstructions-should be on a UPS |
| Inter Vessel Communication | Set up independent command channel. Test regularly |
| Minimize exposure time | Run riser in safe position then move over location, use of dual derricks |



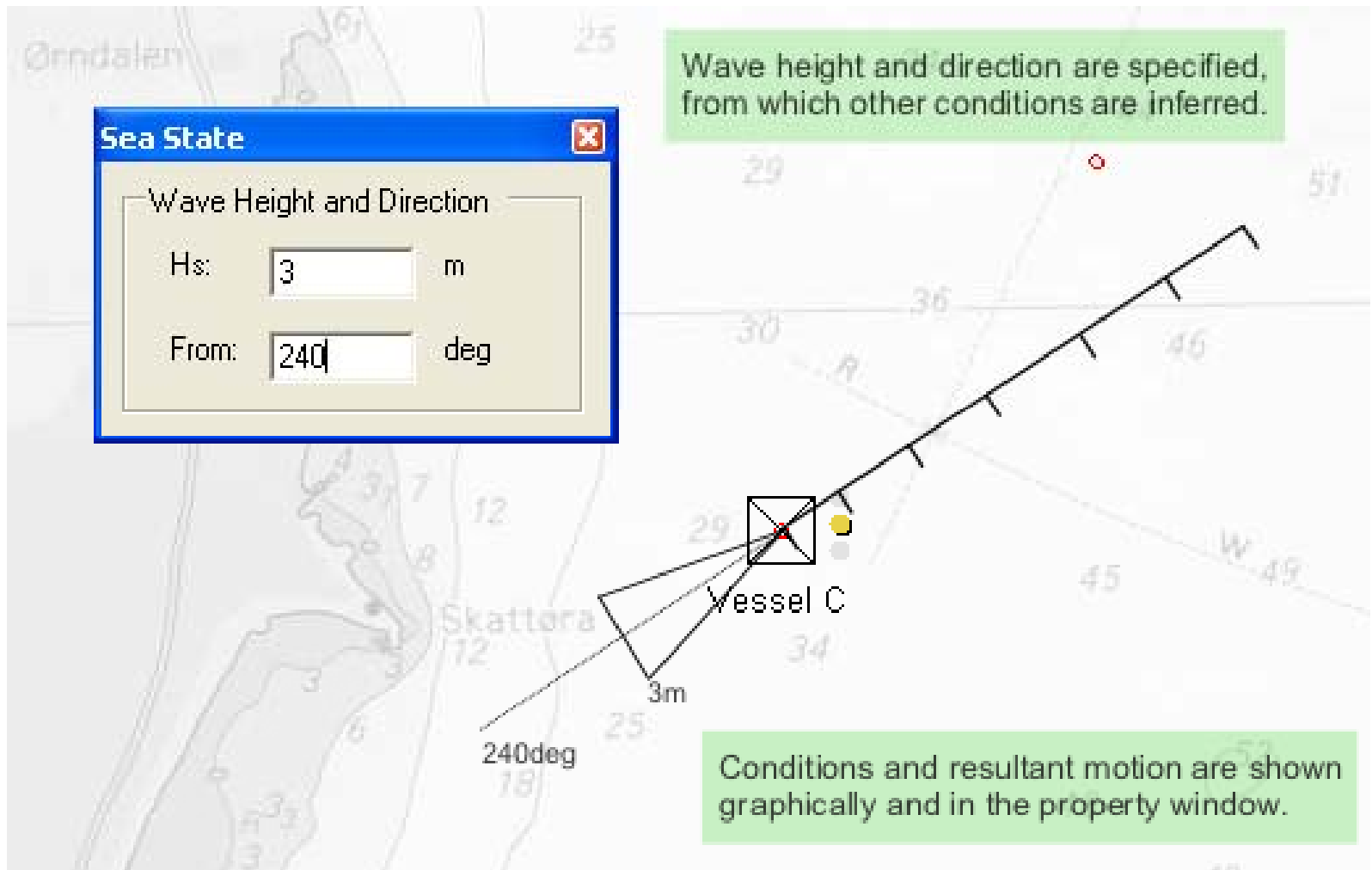
SIMOPS Risk Simulator

-  The software solution of the simulator is a program targeted at a modern desktop PC running Microsoft Windows operating system.
-  The near real time risk simulator can carry out risk calculation in an interactive manner.
-  This tool will be of most use of vessels performing SIMOPS in close proximity e.g. within 300m.
-  It can work as a mitigation tool, and it is also suitable for training and demonstration purposes.

Example of Interface Layout






Example of Drift Time Display





Conclusions

-  The close proximity SIMOPS, account for the highest risks.
-  Most of SIMOPS occur at large distance, which will reduce the probability of collision, but when the DP vessels are massive the resulting impacting energies are very large and the consequences shouldn't be overlooked.
-  Generally, risk level caused by DP vessel drive off is low, since the drive-off vessel can be recovered within two minutes.

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